MARINE DIESEL ENGINES

PLEASURE-CRAFT POW/ER

4LH-TE/4LH-HTE 81.0kW(110.1hp)/103.0kW(140.0hp)

The amazingly compact LH— A triumph of Technology

Up to 140hp in this compact package

The LH introduces a futuristic low-line design that makes the rocker arm cover the highest point on the engine. More hp per unit volume, and more output per kg of engine weight. And all from a smaller-than-ever package. Repowering becomes easier, new boat designers can choose more horsepower, or a roomier engine improvement in fore-and-aft balance.

Cleaner Emissions, Better Economy

A new development called Negative Torque Control reduces exhaust smoke during acceleration. The system supplies precisely the correct amount of fuel at all speeds, resulting in smoother acceleration throughout the RPM range. A very high pressure fuel injection pump, together with extremely fine injectors and accurate timing make for impressive fuel economy.

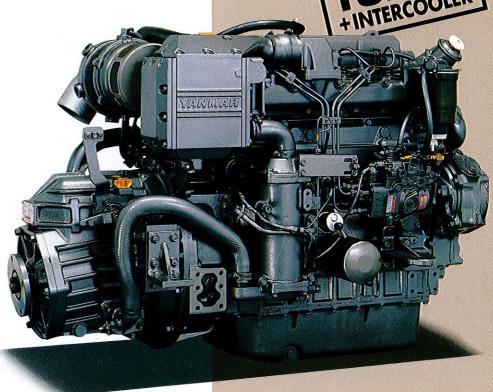
Environmentally Engineered

This engine shares all the benefits of Yanmar's commitment to reducing environmental impact on the world in which we all live. Features such as:

- low noise, low vibration, highly economical fuel use
- improved turbine shape aids overall efficiency
- special steels in crankshaft fight vibration
- close bearing and gear tolerances reduce mechanical noise

The result is a more people friendly, more "earth" friendly power unit.

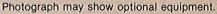








YANMAR



STANDARD EQUIPMENT

ENGINE BODY

Integrally-cast water jacket and crankcase. Dry sleeve cylinder liners. Integrally-cast cylinder head with jet cooling between valves. Intake/exhaust valve seat inserts. Steel compression (2) and oil scraper (1) rings on each piston.

FUEL INJECTION SYSTEM

Distributor type fuel injection pump. New 5-hole compact injector. Internal fuel feed pump and paper element cartridge type fuel filter with water separator. Electric engine stopping device.

COOLING SYSTEM

Wax pellet type thermostat-controlled fresh water cooling. Integrated construction of exhaust manifold and multi-tube fresh water cooler with expansion tank. V-belt driven centrifugal fresh water pump. L type exhaust water mixing elbow. Gear-driven sea water pump with rubber impeller.

LUBRICATING SYSTEM

Trochoid lube oil pump. Full-flow paper element cartridge oil filter. Sea water cooled multi-tube oil cooler.

INTAKE/EXHAUST SYSTEM

Aluminum intake manifold. Water-cooled integral exhaust manifold with water tank. Water-cooled turbocharger.

TRANSMISSION

Constant mesh gear with servo-cone KM5A clutch with 7° down-angle output shaft.

ELECTRICAL SYSTEM

12 V. 55 A alternator with built-in IC regulator with 12V, 2.5kW DC starting motor.

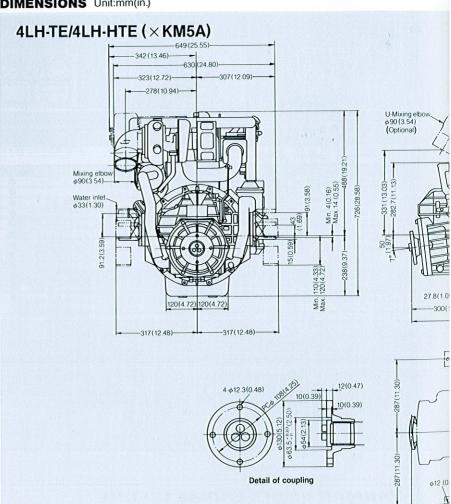
OTHER

Flexible engine mountings. Tool kit.

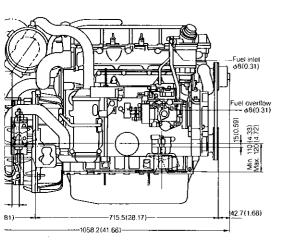
SPECIFICATIONS

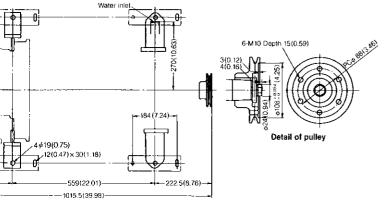
Model			
Configuration			
Number of cylinders	· ·		
Bore × stroke	mm (in.)		
Displacement	ℓ (cu.in.)		
Continuous rating output at cra	ankshaft kW/rpm (hp/rpm)		
Maximum output at crankshaft	kW/rpm (hp/rpm)		
Combustion system	•		
Aspiration			
Starting system	2011/2012/2012/2012/2012		
Cooling system		Fre	
Lubrication system			
	Model		
D. d. alian and managing many	Туре		
Reduction and reversing gear	Reduction ratio (Ahead/Astern)		
Propeller speed (Ahead) (at continuous rating) rpm			
Crankshaft			
Direction of rotation	Propeller shaft		
Dry weight	kg (lbs)		

DIMENSIONS Unit:mm(in.)

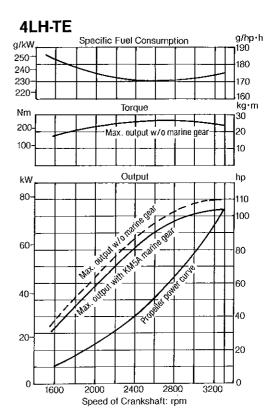


4LH-TE			4LH-HTE				
	4-strok	e, vertical, wate	er-cooled diesel engine				
	-	4 in	-line				
		100×110 (3.94×4.33)				
		3.455 (210.86)				
73.	5/3200 (99.9/32	00)	93.	4/3200 (127.0/32	200)		
81.	0/3300 (110.1/33	00)	103	.0/3300 (140.0/3	300)		
		Direct i	njection				
	Turbocharged		Turbocharged with intercooler				
Ele	ctric starting (D	.C. 12V, 2.5kW	starting motor/1	2V, 55A Alterna	itor)		
water o	cooling by centr	ifugal fresh wat	er pump and ru	bber impeller se	awater pump		
	For	ced lubrication	with trochoid p	nmb			
		KN	15A				
	Constant m	esh gear with s	servo-cone cluto	ch, 7° angle			
/2.57	2.07/2.07	1.46/1.46	2.57/2.57	2.07/2.07	1.46/1.46		
45	1546	2187	1245	1546	2187		
	Co	unterclockwise	viewed from st	ern			
	Bi-rot	ation (clockwis	e/counter-clock	wise)			
	370 (815.7)	<u> </u>		380 (837.7)			

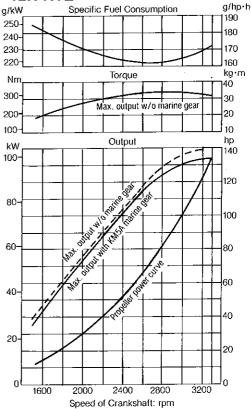




PERFORMANCE CURVES







Note:

- Above data are measured at crankshaft and show the average performance as tested at our laboratory.
- 2. Power loss of the marine gear KM5A is as follows: 4LH-TE—4.5% 4LH-HTE—3.6%

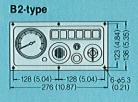
ACCESS	Standard: C	Standard: O Option:	
Item	Name		Remarks
Installation	Flexible engine mount	0	
mstanation	Propeller shaft half coupling (Straight rough bore)	A	φ30
	Exhaust water mixing elbow, L-type	0	
Cooling	Exhaust water mixing elbow, U-type	A	
Cooling	Kingston cock	A	
	Seawater strainer	A	
Lubrication	Lube oil evacuation pump	A	
Lubrication	Lube oil dipstick for opposite side of engine		Bridger (
Starting &	Engine stop solenoid (Electric)	0	
stopping	Safety switch for neutral (Marine gear)	A	
	Alternator, 12V	A	80A
	Electric type bilge pump, 12V	A	
	B2-type instrument panel	A	
Electrical &	C-type instrument panel	A	
instrumentation	D-type instrument panel	A	
	E-type instrument panel	A	
	E2-type instrument panel for dual E-type panel	A	
	New C-type instrument panel	A	

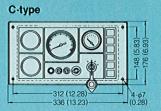
Item	Name		Remarks
	New D-type instrument panel	A	100
	Connect wire harness for dual instrument panel	A	
	Meter sensor ass'y for New C and D-type instrument panel	A	
	Meter sensor ass'y for C, D, E and E2-type instrument panel	A	
E	Meter sensor ass'y for dual instrument panel (New C+C or D-type)	A	
Electrical & instrumentation	Extension wire harness	A	4 & 6 m
instrumentation	Two pole wire harness for Eng.	A	
	Two pole alarm switch ass'y for B2-type	A	
	Two pole alarm SW. & meter sensor ass'y for C, D, new C & D-type panel	A	
	Two pole alarm switch & sensor ass'y for E-type panel	A	
Control	Side-mount type single control head. (MORSE: MV)	A	
Control	Top-mount type single control head. (MORSE: MT2)	A	
	V-pulley for Front P.T.O.	A	
Others	Spare parts kit	A	Para a
Oulers	Special overhauling tools (for engine)	A	Mark Day
	Special overhauling tools (for marine gear)	A	

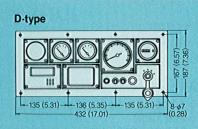
INSTRUMENT PANELS

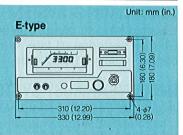
Available:	Not available: —

			B2-type	C-type	D-type	E-type
1.	Tachometer		•	•	Ó	●(Bargraph) ●(Digital)
	Alarm Buzzer	C.W. high temperature	•	•	•	•
2.		L.O. low pressure	•	•	•	ě
		Fuel/water separator	_	<u> </u>	_	ě
		Battery not charging	•	•	•	•
3.	Alarm lamp unit	C.W. high temperature	•			•
٥.	Alaim lamp unit	L.O. low pressure	•	ě	Ŏ	
		Fuel/water separator	_		_	
4.	Tachometer illumination switch and alarm buzzer/lamps check switch		•	•		ě
5.	Starting switch		•	•	_	
6.	Push button switch for engine stop		•	•	<u> </u>	
7,	Hole for manual cable		•	_		
8.	Key switch for engine start & stop		_	_		_
9.	Operating hour meter		_			
10.	L.O. pressure meter		_			
11.	C.W. temperature meter		_	•		
12.	Fuse		_	ě		
13.	Yanmar marine quartz clock		_			

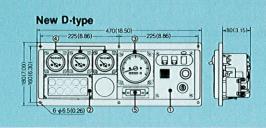








			New C-type	New D-type
	Switch	Key switch (Starter switch)		•
1		Engine stop switch	•	•
		Alarm buzzer (C.W. Temp., L.O. pressure)	•	•
		Alarm buzzer stop switch	•	•
		Illumination switch for meter	•	•
	Alarm lamp unit	Battery not charging	•	•
0		C.W. high temperature	•	•
2		L.O. low pressure	•	•
		Fuel/water separator	•	•
3	Tachometer	Tachometer with hour meter	•	•
4	Sub meter unit	L.O. pressure meter		•
•		C.W. temperature meter	•	•
(5)	Clock unit	Quartz clock	<u> </u>	



Unit: mm (in.)

YANMAR DIESEL ENGINE CO.,LTD.

OVERSEAS OPERATIONS DIVISION

1-1, 2-chome, Yaesu, Chuo-ku, Tokyo 104, Japan Telex: 0222-4733 Telephone: 03-3275-4933 Facsimile: 03-3275-4967 Cable: YANMAR TOKYO Note: All data subject to alteration without notice.